

B75

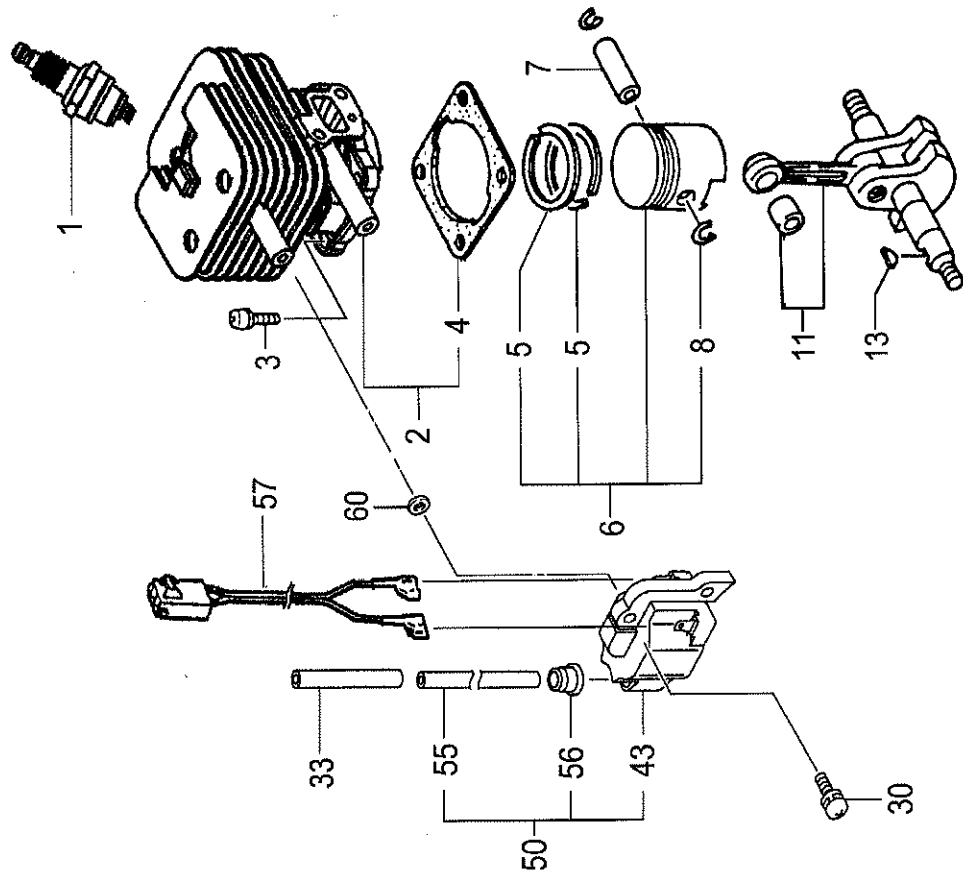
(for IBEA)

CG33EJ(SL)

Serial No.

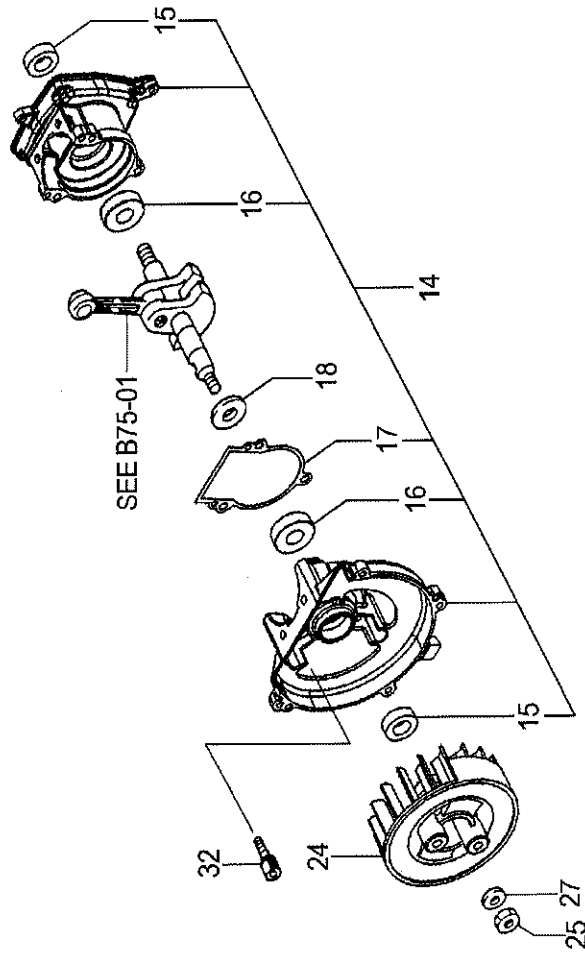
B75-01

CG33EJ(SL) CYLINDER/PISTON /CRANK SHAFT



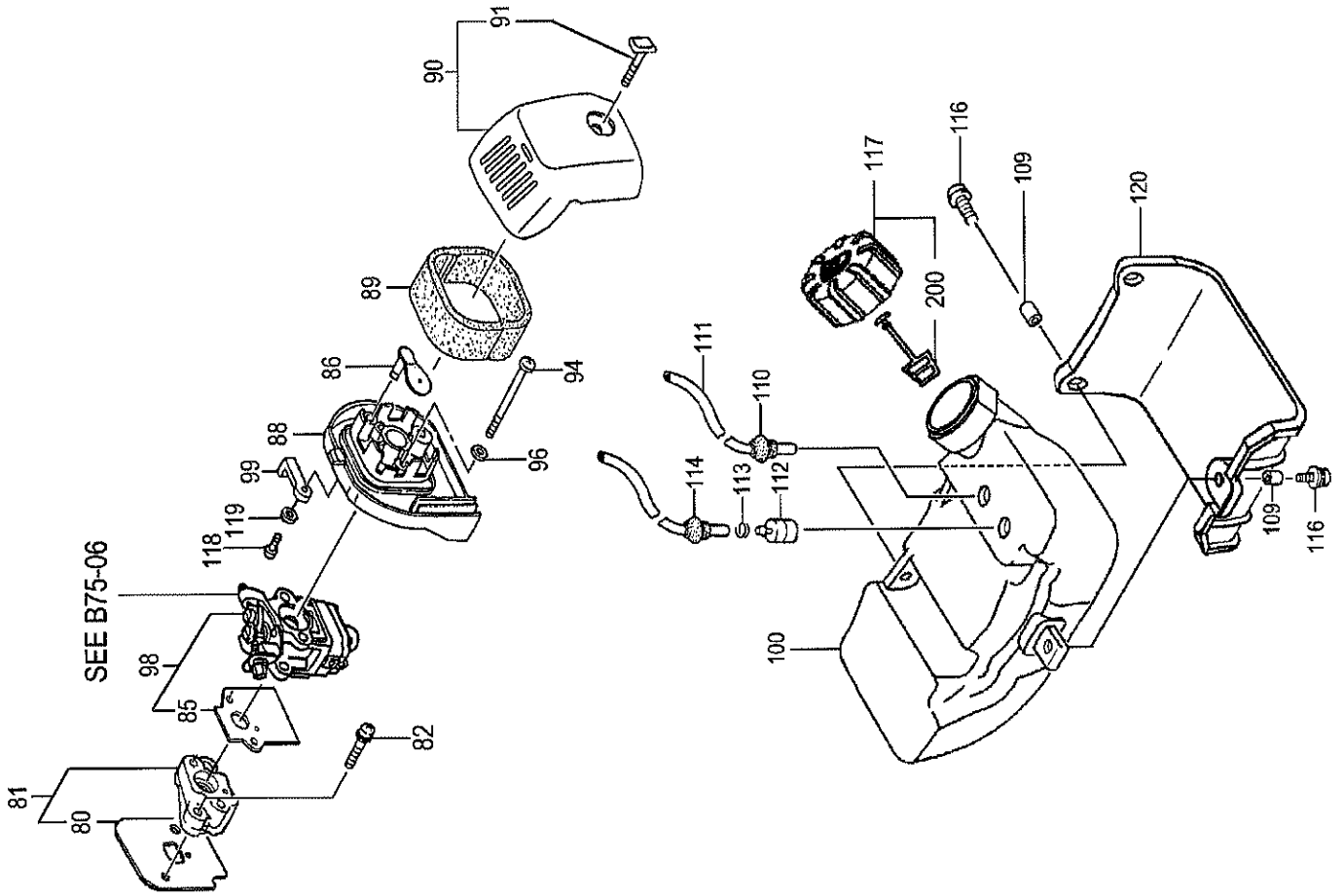
REF. NUMBER	PARTS NUMBER	DESCRIPTION	QTY
001	668-5775	SPARK PLUG RCJ-6Y	1
002	668-5487	CYLINDER SET	1
003	668-4903	HEX.HOLE BOLT M5X16/S	4
004	668-5746	CYLINDER GASKET	1
005	668-5081	PISTON RING	2
006	668-5898	PISTON SET	1
007	668-6008	PISTON PIN	1
008	668-5078	CIRCLIP	2
011	668-6212	CRANK SHAFT COMP.	1
013	668-4899	WOODRUFF KEY 3X13X4.5	1
030	668-4599	HEX.HOLE BOLT M4X18/WS	2
033	668-8319	INSULATOR TUBE, 110L	1
043	668-7663	IGNITION COIL COMP	1
050	668-7665	IGNITION COIL ASS'Y	1
055	668-7888	HIGH TENSION CORD 140L	1
056	668-4602	RUBBER CAP	1
057	668-7979	LEAD WIRE ASS'Y	1
060	668-4600	WASHER	2

B75-02 CG33EJ(SL) CRANK CASE



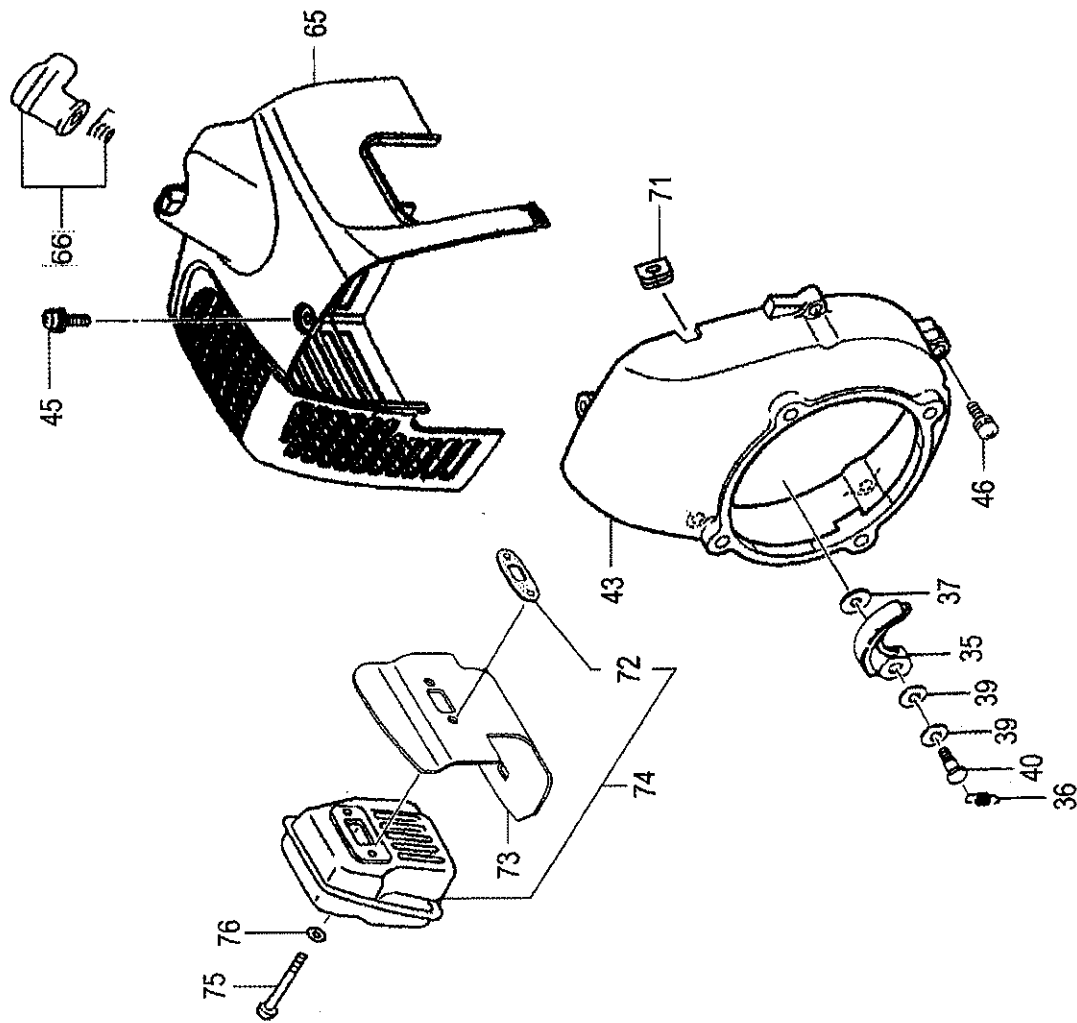
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY
014	668-6581	CRANK CASE ASS'Y	1
015	668-4607	OIL SEAL TB 12227	2
016	669-5535	BALL BEARING 6001 C3	2
017	668-6721	CRANK CASE GASKET	1
018	668-4604	GEAR SHAFT SHIM 0.20	V
018	668-4605	GEAR SHAFT SHIM 0.30	V
024	668-7375	MAGNETO ROTOR COMP.	1
025	668-4612	HEX.NUT M8	1
027	669-5184	SMALL WASHER 8	1
032	668-4903	HEX.HOLE BOLT M5X16/S	3

B75-03 CG33EJ(SL) ENGINE-1



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY
080	668-9864	INLET MANIFOLD GASKET	1
081	668-9973	CARBURETOR INSULATOR	1
082	669-5514	HEX.HOLE BOLT 5X22/WS	2
085	668-9824	CARBURETOR GASKET	1
086	669-1279	CHOKE PLATE 3.0	1
088	669-0124	CLEANER BODY COMP.	1
089	669-0365	CLEANER SPONGE	1
090	669-0421	CLEANER COVER ASSY	1
091	669-0384	COVER FIXING BOLT	1
094	669-5354	SCREW 5X60/S	2
096	668-4864	SMALL WASHER 5	2
098	669-0514	CARBURETOR SET WT773	1
099	669-1239	CHOKE CONTROL LEVER	1
100	669-1587	TANK COMP. OR COLLAR C	1
109	668-4623	COLLAR C	3
110	668-8156	FUEL PIPE GROMMET	1
111	668-4880	FUEL PIPE 3X5X80	1
112	668-4620	PUMP FILTER BODY COMP.	1
113	668-4619	CLIP,6.3 DIA.	1
114	668-8173	FUEL PIPE ASSY L=195	1
116	669-5506	HEX HOLE BOLT 5X20PS	3
117	668-5049	TANK CAP ASSY	1
118	669-5280	TAP SCREW 4X14 P	1
119	668-5070	BOLT WASHER M4	1
120	669-4793	STAND	1
200	668-4625	TANK CAP CHAIN	1

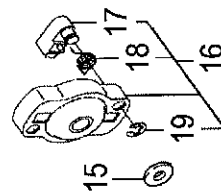
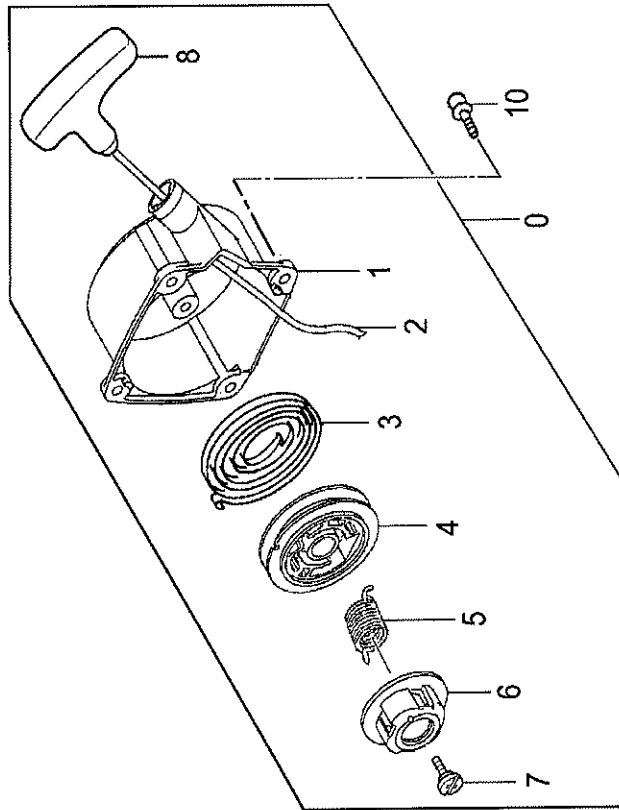
B75-04 CG33EJ(SL) ENGINE-2



REF. NUMBER	PARTS NUMBER	DESCRIPTION	QTY
035	668-8610	CLUTCH ARM COMP.	2
036	668-9420	CLUTCH SPRING	1
037	668-9645	CLUTCH WASHER B	2
039	669-5203	WAVE WASHER 10	4
040	668-9628	CLUTCH STEP BOLT	2
043	668-7022	FAN CASE	1
045	668-4682	HEX.HOLE BOLT 4X15/PS	1
046	668-4647	HEX.HOLE BOLT M5X18/AWS	4
065	669-2803	MUFFLER PROTECTOR	1
066	668-7468	SPARK PLUG CAP ASSY	1
071	668-8057	PRIMARY CORD GROMMET	1
072	669-2732	MUFFLER GASKET	1
073	668-7260	HEAT SHIELD	1
074	669-2493	MUFFLER SET	1
075	668-4638	HEX. HOLE BOLT M6X55	2
076	668-4639	WASHER 6	2

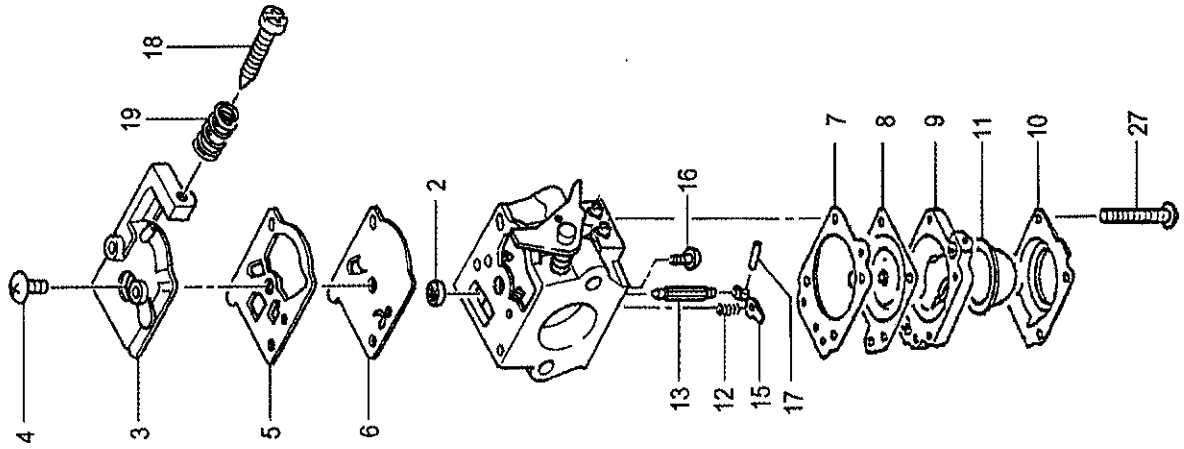
B75-05

CG33EJ(SL) RECOIL STARTER



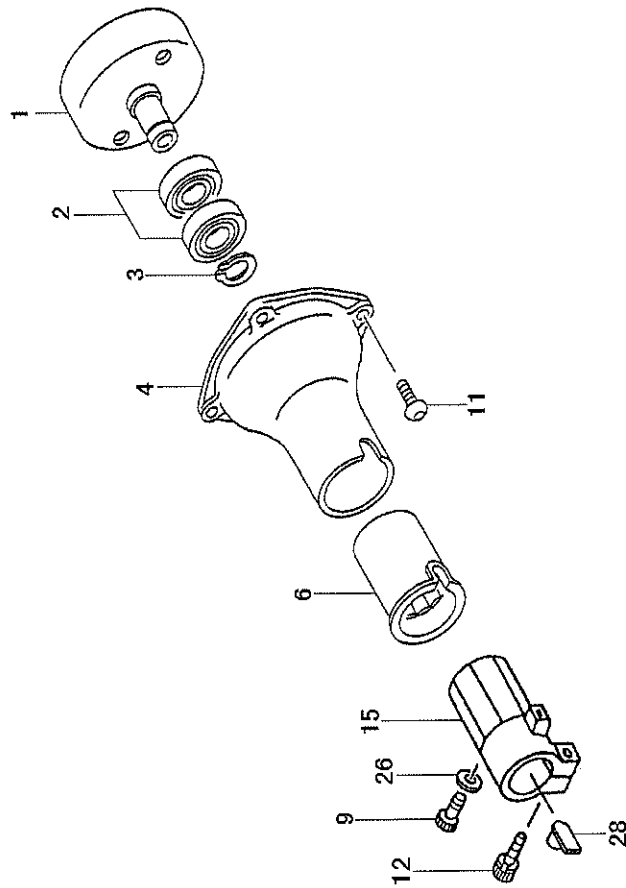
REF. NUMBER	PARTS NUMBER	DESCRIPTION	QTY
000	669-2991	RECOIL STARTER BODY ASS'Y	1
001	669-3040	RECOIL STARTER BODY COMP.	1
002	668-4674	STARTER ROPE 3.5X860	1
003	668-4675	RECOIL SPRING	1
004	669-3081	STARTER PULLEY	1
005	668-4677	DUMPER SPRING	1
006	669-2938	CAM PLATE	1
007	668-4679	SET SCREW	1
008	668-4680	STARTER HANDLE	1
010	669-5506	HEX HOLE BOLT 5X20PS	4
015	668-9645	CLUTCH WASHER B	1
016	668-4681	STARTER PULLEY ASS'Y	1
017	668-4685	STARTER PAWL	2
018	668-4684	STARTER PAWL SPRING	2
019	668-4683	STOP RING E-5	2

B75-06 CG33EJ(SL) CARBURETOR



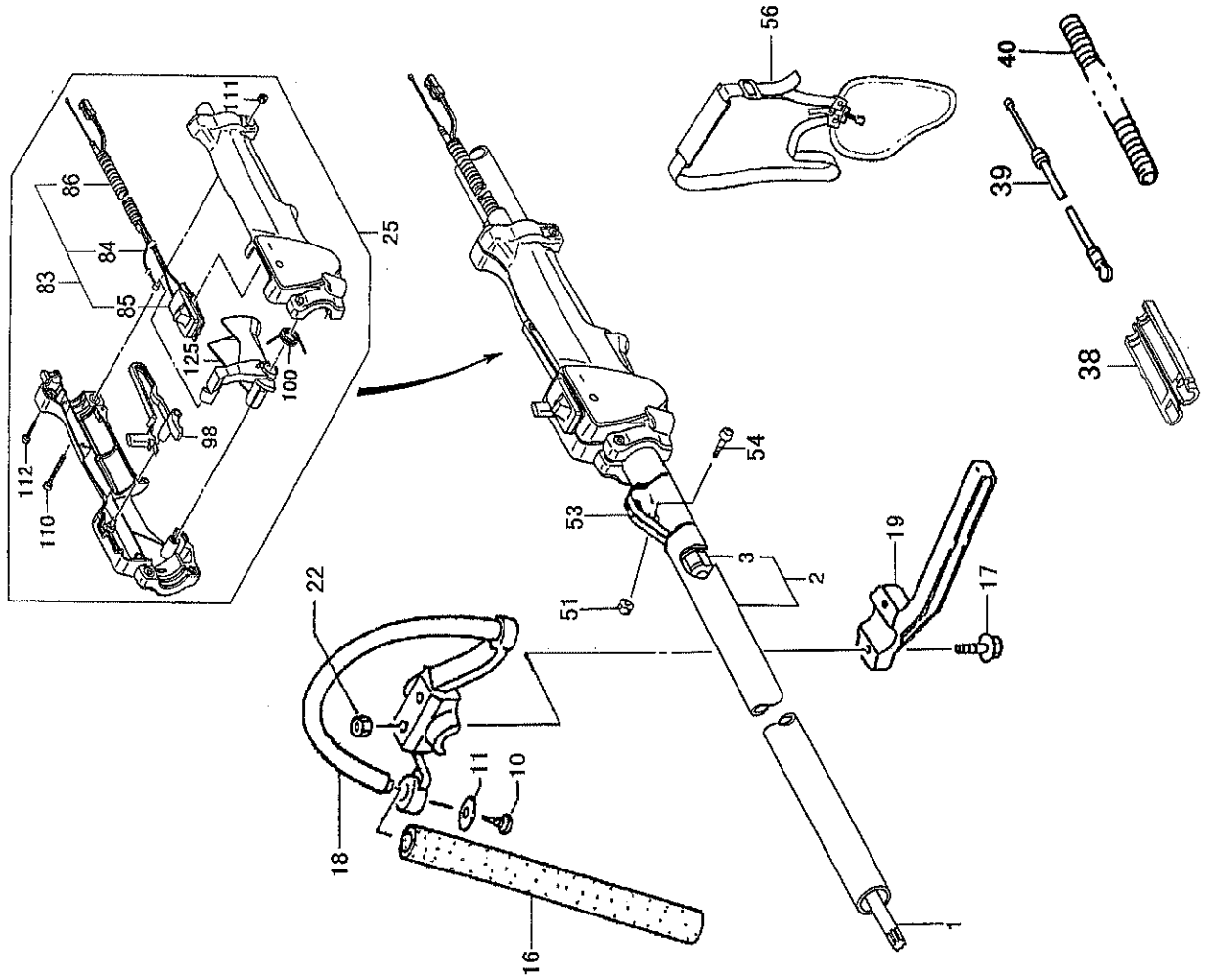
REF. NUMBER	PARTS NUMBER	DESCRIPTION	QTY
002	668-4700	INLET SCREEN	1
003	668-5211	PUMP BODY	1
004	668-5210	SCREW	1
005	669-1454	PUMP GASKET	1
006	668-5213	PUMP DIAPHRAGM	1
007	669-0839	DIAPHRAGM GASKET	1
008	669-0827	METERING DIAPHRAGM COMP. #	1
009	669-0436	AIR PURGE COMP.	1
010	669-0859	DIAPHRAGM COVER	1
011	668-4689	PRIMING BODY	1
012	669-0873	VALVE SPRING	1
013	668-5215	NEEDLE VALVE	1
015	668-5217	CONTROL LEVER	1
016	668-5218	HINGE PIN SET SCREW	1
017	668-5219	HINGE PIN	1
018	669-0736	IDLE ADJUST SCREW	1
019	669-0766	IDLE ADJUST SPRING	1
027	669-1310	SET SCREW	4

B75-07 CG33EJ(SL) CLUTCH CASE



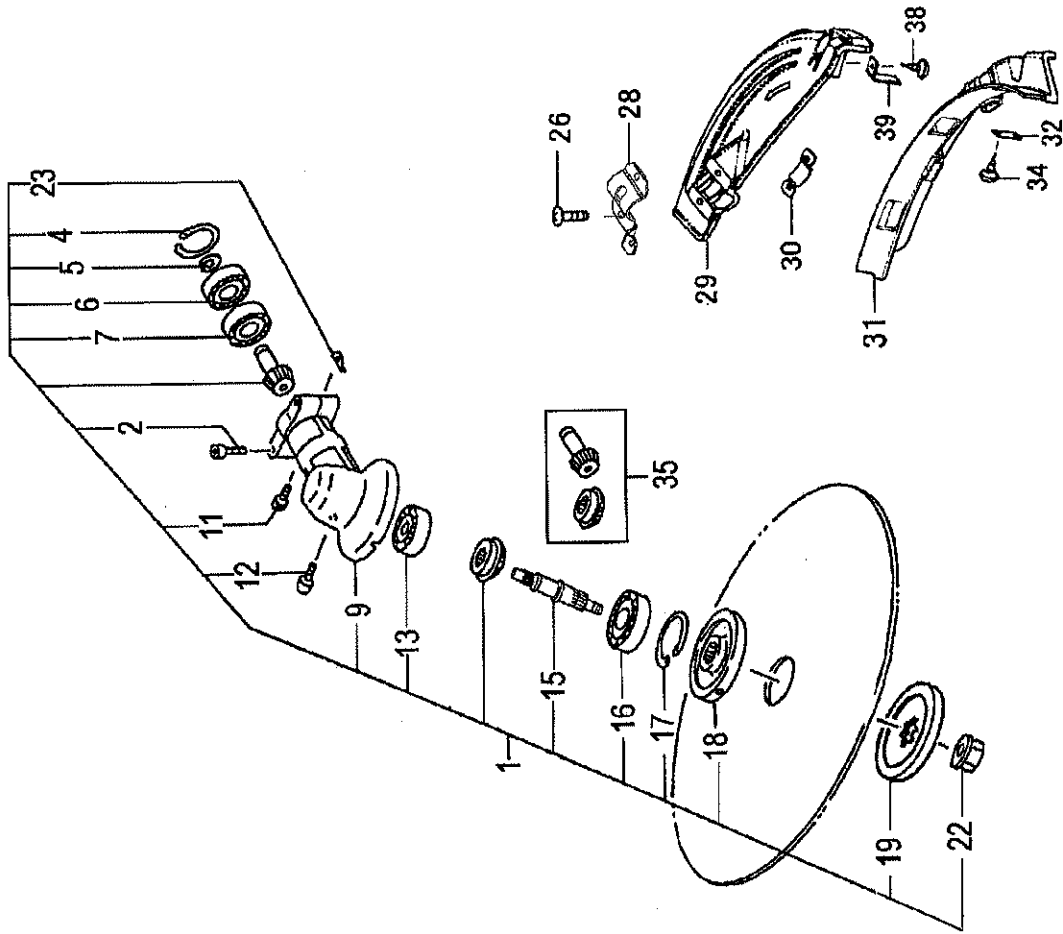
REF. NUMBER	PARTS NUMBER	DESCRIPTION	QTY
001	668-8586	CLUTCH SHAFT COMP.	1
002	669-5559	BALL BEARING #6202Z, 35MM/OD	2
003	669-5285	STOP RING C-15, OUTER	1
004	668-9194	CLUTCH CASE	1
006	669-1829	CUSHION RUBBER	1
009	669-5046	HEX. HOLE BOLT 5X16	1
011	668-5064	HEX. SOCKET HD. BOLT (W/BUTTON) M6X	4
012	669-5091	HEX HOLE BOLT 5 X 25	1
015	668-9655	PIPE HOLDER	1
026	668-4918	WASHER M5	1
028	668-9664	METAL FITTING	1

B75-08 CG33EJ(SL) OPERATION PIPE



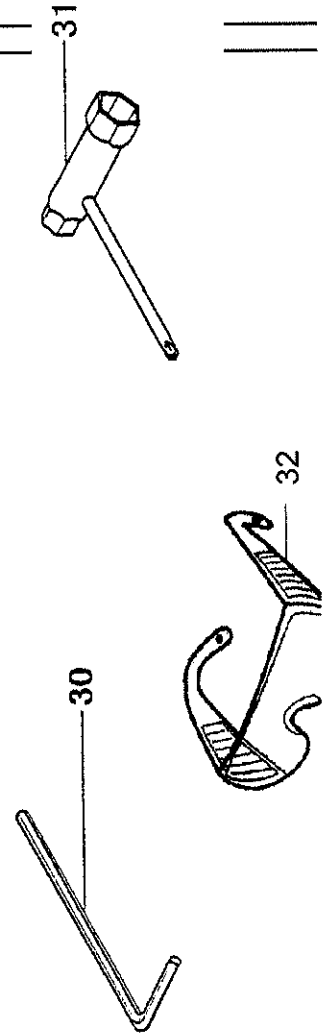
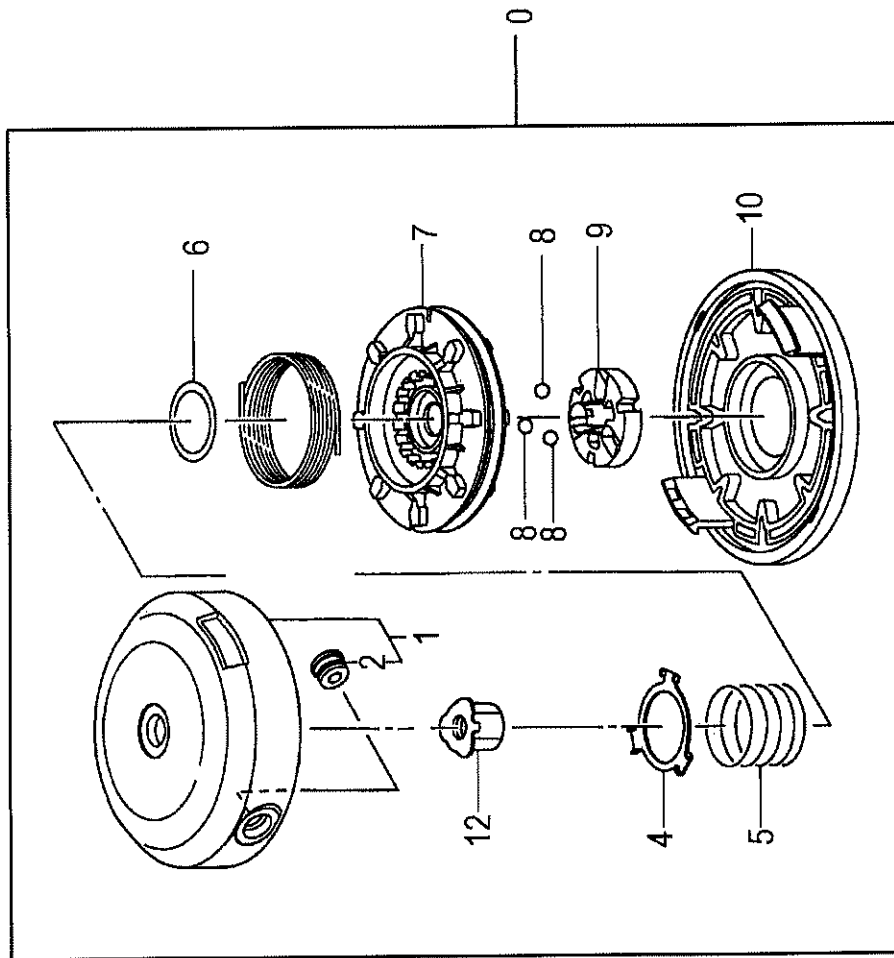
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY
001	668-9475	DRIVE SHAFT	1
002	668-9400	DRIVE SHAFT COMP.	1
003	668-9522	BUSH ASS'Y, 8 DIA.	5
010	669-5255	TAPPING SCREW 5X20	1
011	668-9681	BRAKE SHAFT WASHER	1
016	669-1098	HANDLE GRIP	1
017	668-4838	BOLT 6X43/P (BLACK)	2
018	669-1049	LOOP HANDLE, 26DIA., BLACK	1
019	669-1231	BARRIER, 26 DIA, BLACK	1
022	668-4835	HEX.NUT 6	2
025	669-3731	THROTTLE LEVER ASS'Y	1
038	669-4029	CONNECTOR CASE	1
039	669-3986	THROTTLE WIRE 125+63	1
040	668-7518	PRTECTION TUBE 7X50L	1
051	668-5058	NUT 5	1
053	668-9264	LIFTING METAL	1
054	668-4903	HEX.HOLE BOLT M5X16/S	1
056	669-2874	SHOULDER BELT ASS'Y	1
083	669-3957	THROTTLE WIRE COMP.	1
084	669-4010	THROTTLE WIRE	1
085	668-7442	STOP SWITCH COMP.	1
086	668-7519	SPLIT PROTECTION TUBE,7X70L	1
098	668-4721	SAFETY LEVER	1
100	668-4722	RETURN SPRING	1
110	668-4803	SCREW M5X20	2
111	668-4727	CON TAL NUT 5	2
112	668-4725	SCREW M4X20 (BLACK)	4
125	668-4804	THROTTLE LEVER	1

B75-09 CG33EJ(SL) GEAR CASE/GUARD



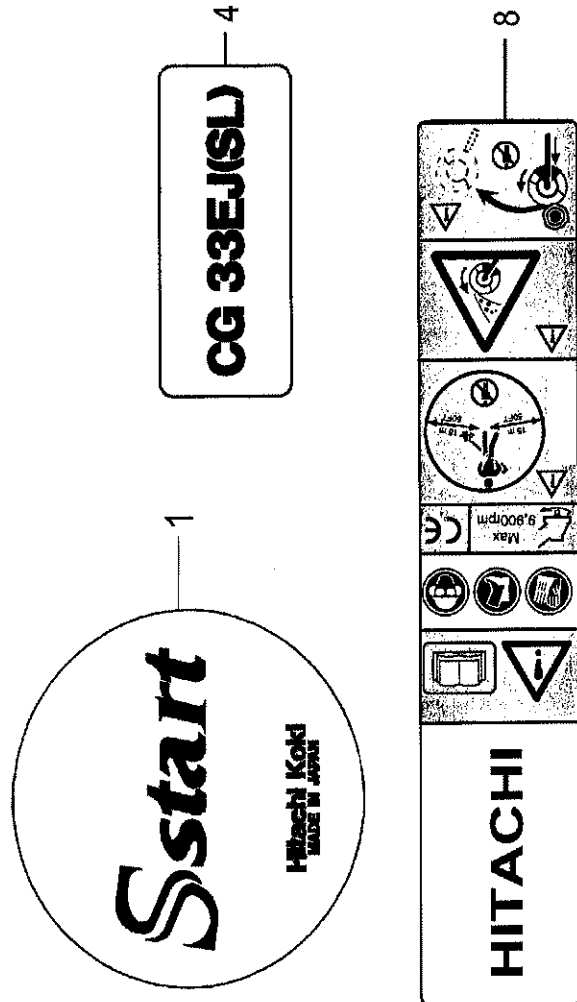
REF. NUMBER	PARTS NUMBER	DESCRIPTION	QTY
001	668-8696	GEAR CASE ASSY, 26 DIA.	1
002	668-4709	HEX.HOLE BOLT M5X25/S	2
004	669-5294	STOP RING C-26, INNER	1
005	669-5315	STOP RING OUTER 10	1
006	669-5526	BALL BEARING #6000Z, 26MM/OD	1
007	669-5524	BALL BEARING #6000, 26MM/OD	1
009	668-8770	GEAR CASE 26 DIA	1
011	668-4667	HEX.HOLE BOLT M5X12/S	1
012	668-9109	OILING BOLT	1
013	668-4734	BALL BEARING 609	1
015	668-8924	GEAR SHAFT	1
016	669-5554	BALL BEARING 6201D, 32MM/OD	1
017	669-5295	STOP RING C-32, INNER	1
018	668-9032	CUTTER HOLDER	1
019	668-9055	CUTTER HOLDER CAP	1
022	668-9073	FIXING NUT M10X1.25	1
023	668-9160	GEAR CASE WASHER	1
026	668-4714	HEX.HOLE BUTTON SCREW 6X25S	2
028	669-0315	COVER BRACKET 26	1
029	669-0276	BLADE GUARD 26CE	1
030	668-4748	SAFETY COVER HOLDER	1
031	669-0376	BLADE GUARD	1
032	668-4750	KNIFE	1
034	668-4751	TAPPING SCREW 4X14	1
035	668-8875	GEAR/PINION SET, SPARE	1
038	668-4753	TAPPING SCREW 5X20	1
039	668-4754	KNIFE	1

B75-10 CG33EJ(SL) TOOLS



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY
000	669-3204	BRAIN CUTTING HEAD(TH97N10B)	1
001	669-3269	CUTTING BODY ASSY	1
002	669-3327	CORD GUIDE	2
004	669-3246	ADJUSTMENT BASE	1
005	669-3373	SPRING (YELLOW/BLACK)	1
006	669-3363	ADJUSTMENT WASHER	1
007	669-3290	SPOOL(BRACK)	1
008	669-2271	STEEL BALL	3
009	669-3358	REEL SLIDER	1
010	669-3337	CUTTING BODY CAP	1
012	668-9095	MOUNTING NUT L-M10X1.25	1
030	668-4813	HEX. BAR WRENCH 4MM	1
031	668-4764	BOX WRENCH (HEX. SOCKET 17/19)	1
032	668-4765	SAFETY GLASSES	1

B75-11 CG33EJ(SL) LABELS



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY
001	669-4474	STARTER MARK S.START	1
004	669-4760	SYMBOL MARK CG33EJ(SL)	1
008	668-4850	CAUTION MARK 9900RPM	1